

Date: Monday, 11/28/2005 9:21:33 AM
 User: Linda Lacelle

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CO-PILOT EMERGENCY CARGO RELEASE KIT
Job Number	: 24975		
Estimate Number	: 10992		
P.O. Number	: N/A	Part Number	: D412704011
This Issue	: 11/28/2005 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: N/A	Material	: N/A
	Type : SMALL /MED FAB	Due Date	: 12/20/2005
Written By	: SEE COMMENT BELOW	Qty:	3 Um: Each
Checked & Approved By	: SEE ABOVE USER & DATE		
Comment	: Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

DH 06/04/12 (3)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412704041	Pedal Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D412-704-041	Pedal Assembly	

Batch

~~B24975~~

B24975

~~B26500~~

B26500

B25041

4.0	D412704045	Cable Assy (212/214/412)
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D412-704-045	Cable Assembly	

Batch

~~B22643~~

B22643

B22750

B22750

5.0	D32072	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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Batch

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Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

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Part Number: D412704011

Job Number:



Seq. #: Machine Or Operation: Description :

1 D3207-2 Bracket B22077

6.0 D32075

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3207-5 Bracket B22077

7.0 D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3208-1 Doubler B23526

8.0 D32083

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3208-3 Pedal Mount Angle B23526

9.0 D32087

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3208-7 Filler B23526

10.0 D32089

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3208-9 Doubler B22077

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D320811

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3208-11 Filler B22076 ✓

12.0

D32141

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3214-1 Placard B23195 ✓

13.0

AN36A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN3-6A Bolt M18950 ✓

14.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD10L Washer M18235 ✓

15.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L3 Nut (or-3) M18615 SMC ✓

M18917 1 mcp ? M18615 1 mcp ?

PASOANE

?

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Seq. #:

Machine Or Operation:

Description :

16.0

MS21919DG5

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

4 MS21919DG5

Clamp

M15194 10 MCP

M16526 6 MCP

06/4/12 (1)

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06/4/12 (1)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location:

PPP Rev:

A

06/4/12

19.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/4/13 (1)

Job Completion



06-04-13